

Certificate
for execution and constructor's qualification of steel structures
acc. to DIN 18800-7:2008-11
Class E

The firm Binder + Co AG
in the plant A – 8200 Gleisdorf, Grazer Straße 19 - 25

is hereby certified that it is qualified to carry out welding works in the following fields of application:

DIN-Standards/Regulations DIN 18800-7
DIN 4132

Welding Processes Manual metal-arc welding with covered electrode (111)
(Reference no. acc. to Metal-arc active gas welding (135)
EN ISO 4063:2010) Tungsten inert gas welding (141)
Tubular cored metal arc welding with inert gas shield (136)
Drawn arc stud welding (783)

Base Materials S235, S275, S355, S460 acc. to DIN 18800-1:2008-11 and to
current „Bauregelliste“
Stainless steel acc. to „Zulassungsbescheid“ no. Z-30.3-6 of
„Deutsches Institut für Bautechnik Berlin“.

Extensions/Restrictions Stainless steel; fully mechanical metal-arc active gas welding
is restricted to fillet welds; drawn arc stud welding of studs
Ø 10 mm to Ø 22 mm acc. to DIN EN ISO 14555.

Welding Supervisor(s) Mr. Egger, Bruno born Dec. 29th 1963
(Name, christian name, date of International Welding Engineer
birth, profession)

Substitute(s) Mr. Renner, Franz born June 19th 1965
(Name, christian name, date of International Welding Engineer
birth, profession)

Remarks please turn over

Validity from April 27th 2016 until Aug. 31st 2018

Certificate No. 20160087070014

Issued on April 27th 2016

General requirements
p.t.o.

Signature(s)

Seal



Certificate No. 20160087070014

General requirements

1. Before carry-out welding works this certificate - either as certified copy or photo copy - should be submitted to the competent authorities issuing the building permit.
2. For advertising or other purposes this certificate may only be duplicated or published in full. The wording of the advertising material must not be in contradiction to this certificate.
3. If the welding supervisor(s) mentioned in this certificate are no longer with the company, if there are changes in the welding process or in essential parts of the facilities necessary for the welding works, the inspecting authority has to be informed. If considered necessary a new inspection of the company will take place.
4. In case of doubt regarding the verification of the company an inspection and checkups in the plant by the inspecting authority without prior announcement is being reserved.
5. This certificate may at any time and with immediate effect be withdrawn - without compensation - supplement or modified if the conditions under which this certificate has been issued have changed or if the requirements laid down in this certificate have not been adhered to.
6. At least two months before expiry a new application has to be submitted to the inspecting authority if the qualification should be certified once more.

Remarks:

DIN 18800 is no longer valid for building products since July 1st 2014.

- The Welding Supervisors are supported by

Mr. Pendl, August	born March 12 th 1959
Mr. Simandl, Joachim, EWS	born January 21 st 1969
Mr. Hafner, Bernhard, EWS	born June 9 th 1974
Mr. Wagner, Mario, IWS	born June 10 th 1978
Mr. Brandl, Martin, IWS	born June 26 th 1984
Mr. Heidinger, Franz	born May 31 st 1968
- The requirements for supervision inclusively visual examination acc. to element 1218 are fulfilled by Mr. Egger (IWE), Mr. Renner (IWE), Mr. Pendl (VT 2, UT 2, PT 2, MT 2), Mr. Simandl (VT 2, UT 2, PT 2, MT 2), Mr. Adhofer (UT 2), Mr. Brandl (VT), Mr. Pock (VT), Mr. Rath (VT)
- This certificate meets the requirements of the welding certificate in accordance with DIN EN 1090-1, Table B.1, execution classes up to EXC3 acc. to DIN EN 1090-2.

cc.:

1. Applicant (Original)
2. Principal Building Inspection
Authority of the Country
3. German Federal Railways, Management _____ Bridge Building Department
(only if DS 804 will be applied)
4. File